



# STAGGERTOOTH - MORTISE

Whiteside Machine

## STAGGERTOOTH BITS

Straight Flute



PART # 1201

Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
1200	1/4"	1/4"	1-1/4"	3-1/2"
1201	1/2"	3/8"	1-1/2"	3-1/8"
1202	1/2"	1/2"	1-1/2"	3-1/8"
1203	1/2"	1/2"	2-1/8"	4"
1205	1/2"	1/2"	2-5/8"	5-1/2"

## MORTISE BITS



PART # 1301

Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
1300	1/4"	1/2"	3/4"	2-1/8"
1301	1/4"	5/8"	3/4"	2-1/8"
1302	1/4"	3/4"	3/4"	2-1/8"
1303	1/4"	1-1/4"	1/2"	2-1/8"
1302A	1/2"	3/4"	5/8"	2-1/4"
1304	1/2"	1-1/4"	1/2"	2-1/8"

If you need a square corner on your mortise, use Whiteside's Square Corner Chisel (see page 34).

## UP/DOWN STAGGERTOOTH BITS

Opposite Shear (Compression)



PART # 1252

Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
1250	1/2"	1/2"	1-1/2"	3-1/2"
1252	1/2"	1/2"	2"	4"
1260	5/8"	3/4"	2"	5"
1270	3/4"	3/4"	2"	4"

## SCREW TYPE HELIX MORTISE

With Downshear Cutter Only



PART # 13-750

Part #	Cutting Diameter		Cutting Length	Overall Length
	Fractional	Decimal		
13-500	1/2"	.500"	5/8"	7/8"
13-515	33/64"	.515"	5/8"	7/8"
13-531	17/32"	.531"	5/8"	7/8"
13-562	9/16"	.562"	5/8"	7/8"
13-625	5/8"	.625"	5/8"	7/8"
13-640	41/64"	.640"	5/8"	7/8"
13-656	21/32"	.656"	5/8"	7/8"
13-687	11/16"	.687"	5/8"	7/8"
13-719	23/32"	.719"	5/8"	7/8"
13-750	3/4"	.750"	5/8"	7/8"
13-765	49/64"	.765"	5/8"	7/8"
13-781	25/32"	.781"	5/8"	7/8"
13-812	13/16"	.812"	5/8"	7/8"
13-875	7/8"	.875"	5/8"	7/8"
13-937	15/16"	.937"	5/8"	7/8"
13-1000	1"	1"	1/2"	1/2"
13-1125	1-1/8"	1.125"	1/2"	1/2"
13-1250	1-1/4"	1.25"	1/2"	1/2"
* 13-1250A	1-1/4"	1.25"	1/2"	1/2"

\* 13-1250A supplied with 5/16"-24 threads.  
All others supplied with 1/4"-28 threads.  
Special cutting diameters available by special order.

## HELIX MORTISE ARBORS

Part #	Shank Dia.	Thread	Overall Length
HMA-1/4	1/4"	1/4"-28	1-3/4"
HMA-1/2	1/2"	1/4"-28	1-3/4"
* HMA-1/4A	1/4"	5/16"-24	1-3/4"
* HMA-1/2A	1/2"	5/16"-24	1-3/4"



PART # HMA-1/4

\* Fits #13-1250A only

Router

Bits



- Committed to Quality
- Family Owned and Operated
- Superb Product Line

ESTABLISHED

1970

And

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