



THREE FLUTE SPIRAL BITS

Up Cut
OR
Down Cut



PART # RU5125T

Up Cut Part #	Down Cut Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
RU4125T	RD4125T	3/8"	3/8"	1-1/4"	3"
RU5125T	RD5125T	1/2"	1/2"	1-1/4"	3"
RU5200T	RD5200T	1/2"	1/2"	2"	4"
RU7200T	RD7200T	3/4"	3/4"	2"	4"

SLOW SPIRAL BITS

Three Flute

Up Cut
OR
Down Cut



PART # RU5150S

Up Cut Part #	Down Cut Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
RU4100S	RD4100S	3/8"	3/8"	1"	2-1/2"
RU5100S	RD5100S	1/2"	1/2"	1"	3"
RU5150S	RD5150S	1/2"	1/2"	1-1/2"	3-1/2"

CHIPBREAKER SPIRAL BITS

Two Flute

Up Cut
OR
Down Cut



PART # RU5150CB

Up Cut Part #	Down Cut Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
RU5125CB	RD5125CB	1/2"	1/2"	1-1/4"	3"
RU5150CB	RD5150CB	1/2"	1/2"	1-1/2"	3-1/2"
RU5200CB	RD5200CB	1/2"	1/2"	2"	4"

The above items are available from stock with chipbreakers. Chipbreakers can be added to any spiral bits upon request.

LEFT HAND SPIRAL BITS

Two Flute

Up Cut
OR
Down Cut



PART # LD5125

Up Cut Part #	Down Cut Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
LU1600	LD1600	1/4"	1/8"	1/2"	2"
LU1800	LD1800	1/4"	3/16"	3/4"	2-1/2"
LU2100	LD2100	1/4"	1/4"	1"	2-1/2"
LU3100	LD3100	5/16"	5/16"	1"	3"
LU4100	LD4100	3/8"	3/8"	1"	3"
LU5125	LD5125	1/2"	1/2"	1-1/4"	3"
LU5200	LD5200	1/2"	1/2"	2"	4"
LU6200	LD6200	5/8"	5/8"	2"	4"
LU7200	LD7200	3/4"	3/4"	2"	4"

ROUGHING SPIRAL BITS (Hoggers)

Three Flute

Up Cut
OR
Down Cut



PART # RU5162H

Up Cut Part #	Down Cut Part #	Cutting Dia.	Cutting Length	Overall Length
3/8" SHANK				
* RU4000H	---	3/8"	1"	2-1/2"
RU4100H	RD4100H	3/8"	1"	3"
RU4125H	RD4125H	3/8"	1-1/4"	3"
1/2" SHANK				
RU5125H	RD5125H	1/2"	1-1/4"	3"
RU5162H	RD5162H	1/2"	1-5/8"	3-1/2"
RU5218H	RD5218H	1/2"	2-3/16"	4"
5/8" SHANK				
RU6200H	RD6200H	5/8"	2"	4"
3/4" SHANK				
RU7200H	RD7200H	3/4"	2"	4"
RU7325H	RD7325H	3/4"	3-1/4"	6"

* For Castle & Porter Cable Pocket Machines

COVE NOSE SPIRALS

Two Flute



RU2075CN



PART # RU2075CN

Up Cut

Part #	Shank Dia.	Cutting Dia.	Corner Radius	Cutting Length	Overall Length
RU2075CN	1/4"	1/4"	1/16"	3/4"	2-1/2"
RU5125CN	1/2"	1/2"	1/8"	1-1/4"	3"

BALL NOSE SPIRALS

Two Flute



RU1800RN



RU2075RN



PART# RU1800RN

Up Cut

Part #	Shank Dia.	Cutting Dia.	Radius	Cutting Length	Overall Length
RU1800RN	1/4"	3/16"	3/32"	3/4"	2-1/2"
RU2075RN	1/4"	1/4"	1/8"	3/4"	2-1/2"
RU5125RN	1/2"	1/2"	1/4"	1-1/4"	3"

CONICAL BALL NOSE SPIRALS

Four Flute



SC64



PART # SC64



SC66



PART # SC66

Up Cut

Part #	Shank Dia.	Ball Dia.	Radius	Included Angle	Overall Length
SC64	1/4"	1/16"	1/32"	11°	2-1/2"
SC66	1/4"	1/8"	1/16"	7°	2-1/2"